



2026 VOC CHART

Finish Good	% solids by weight	specific gravity	lbs/gal	coating voc g/l	coating voc lbs/gal	material voc g/l	material voc lbs/gal	Recommended Mix Ratio
HB065 – ACTIVATOR (0.95L) FAST	50.52	1.00	8.36	495.74	4.14	495.74	4.14	N/A
HB774 – EURO HARDENER 2.5L FAST	50.52	1.00	8.36	495.74	4.14	495.74	4.14	N/A
HB075 – ACTIVATOR (0.95L) MEDIUM	50.41	0.99	8.27	491.29	4.10	491.29	4.10	N/A
HB775 – EURO HARDENER 2.5L MEDIUM	50.41	0.99	8.27	491.29	4.10	491.29	4.10	N/A
HB085 – ACTIVATOR (0.95L) SLOW	50.86	1.01	8.46	498.04	4.16	498.04	4.16	N/A
HB776 – EURO HARDENER 2.5L SLOW	50.86	1.01	8.46	498.04	4.16	498.04	4.16	N/A
HB777LV – EURO CLEARCOAT 5L	49.80	1.06	8.82	297.91	2.49	211.50	1.77	2:1:1
HB504LV – GM VICTORY RED	29.91	1.14	9.51	373.90	3.12	182.61	1.52	1:1
HB503LV – TOYOTA SILVER	26.11	1.17	9.74	412.63	3.44	178.24	1.49	1:1
HB505LV – GM GALAXY SILVER	26.11	1.17	9.74	412.63	3.44	178.24	1.49	1:1
HB502LV – TOYOTA SUPER WHITE	37.00	1.27	10.61	381.83	3.19	187.24	1.56	1:1
HB778 – PART A, DARK GRAY	70.69	1.38	11.48	403.10	3.36	403.10	3.36	1:1:20-50%/1:1:1
HB778LV – PART A, DARK GRAY	64.80	1.50	12.52	225.01	1.88	163.78	1.37	1:1:20-50%/1:1:1
HB779LV – PART B	43.76	1.03	8.59	284.84	2.38	167.69	1.40	N/A
HB779 – PART B	46.37	0.98	8.16	524.23	4.37	524.23	4.37	N/A
HB6612LV – HB SERIES BASE COAT & BINDER	22.40	0.99	8.30	334.58	2.79	106.70	0.89	N/A
HB501LV – JET BLACK	35.28	1.03	8.56	295.11	2.46	136.14	1.14	1:1
HB6650LV – HB SERIES BASE-COAT G-BLACK	35.28	1.03	8.56	295.11	2.46	136.14	1.14	1:1
HB6667BWL – HB SERIES BASE-COAT BRIGHT WHITE	44.33	1.18	9.85	305.41	2.55	147.03	1.23	1:1
HB774LV – EURO HARDENER 2.5L FAST	50.21	1.17	9.80	137.65	1.15	82.95	0.69	N/A
HB783LV – FAST ACTIVATOR	50.21	1.17	9.80	137.65	1.15	82.95	0.69	N/A
HB775LV – EURO HARDENER 2.5L MEDIUM	50.23	1.17	9.79	139.84	1.17	84.60	0.71	N/A
HB784LV – MEDIUM ACTIVATOR	50.23	1.17	9.79	139.84	1.17	84.60	0.71	N/A
HB776LV – EURO HARDENER 2.5L SLOW	50.00	1.18	9.84	139.89	1.17	83.72	0.70	N/A
HB785LV – SLOW ACTIVATOR	50.00	1.18	9.84	139.89	1.17	83.72	0.70	N/A
AP76 – FAST LOW VOC URETHANE HARDENER SPOT REPAIR	31.35	1.14	9.49	71.78	0.60	24.01	0.20	N/A
HB521LV – LOW VOC FAST HARDENER (QUART 32OZ)	31.35	1.14	9.49	71.78	0.60	24.01	0.20	N/A
HB556LV – LOW VOC FAST HARDENER 2.5L	31.35	1.14	9.49	71.78	0.60	24.01	0.20	N/A
AP77 – MEDIUM LOW VOC URETHANE HARDENER SINGLE PANEL	29.80	1.20	9.98	71.78	0.60	24.00	0.20	N/A
HB522LV – LOW VOC MEDIUM HARDENER (QUART 32OZ)	29.80	1.20	9.98	71.78	0.60	24.00	0.20	N/A
HB557LV – LOW VOC MEDIUM HARDENER 2.5L	29.80	1.20	9.98	71.78	0.60	24.00	0.20	N/A
HB523LV – LOW VOC SLOW HARDENER (QUART 32OZ)	28.01	1.27	10.61	71.78	0.60	23.99	0.20	N/A
HB558LV – LOW VOC SLOW HARDENER 2.5L	28.01	1.27	10.61	71.78	0.60	23.99	0.20	N/A
HB521 – FAST HARDENER (QUART 32OZ)	30.05	0.95	7.91	663.45	5.54	663.45	5.54	N/A
HB556 – FAST HARDENER 2.5L	30.05	0.95	7.91	663.45	5.54	663.45	5.54	N/A
HB522 – MEDIUM HARDENER (QUART 32OZ)	30.03	0.93	7.80	653.56	5.45	653.56	5.45	N/A
HB557 – MEDIUM HARDENER 2.5L	30.03	0.93	7.80	653.56	5.45	653.56	5.45	N/A
HB523 – SLOW HARDENER (QUART 32OZ)	30.02	0.96	8.03	673.52	5.62	673.52	5.62	N/A
HB558 – SLOW HARDENER 2.5L	30.02	0.96	8.03	673.52	5.62	673.52	5.62	N/A
HB777 – EURO CLEARCOAT 5L	53.74	0.98	8.20	407.91	3.40	357.39	2.98	2:1:1
HB6667LV – HB SERIES BASE-COAT PURE WHITE	43.16	1.16	9.69	313.81	2.62	147.62	1.23	1:1
HB555 – CLEARCOAT 5L	43.26	0.97	8.12	398.40	3.32	274.99	2.29	2:1
HB555LV – LOW VOC CLEARCOAT 5L	39.83	1.06	8.81	300.54	2.51	172.25	1.44	2:1
AP175 – EURO PRODUCTION CLEAR	29.09	1.11	9.23	284.38	2.37	122.99	1.03	4:1
HB520 – 2K PRIMER/SURFACER 1 GALLON	60.13	1.37	11.40	507.73	4.24	454.87	3.80	4:1:1
HB520LV – LOW VOC 2K PRIMER/SURFACER	51.90	1.59	13.28	258.49	2.16	136.94	1.14	4:1:1
HB210 – DTM PRIMER DIRECT TO METAL	64.87	1.34	11.18	419.56	3.50	360.78	3.01	4:1:2
HB771LV – FAST REDUCER	0.00	0.78	6.55	0.00	0.00	0.00	0.00	N/A
HB780LV – FAST REDUCER	0.00	0.78	6.55	0.00	0.00	0.00	0.00	N/A
HB772LV – MEDIUM REDUCER	0.00	1.06	8.86	0.00	0.00	0.00	0.00	N/A
HB781LV – MEDIUM REDUCER	0.00	1.06	8.86	0.00	0.00	0.00	0.00	N/A
HB773LV – SLOW REDUCER	0.00	1.34	11.17	0.00	0.00	0.00	0.00	N/A
HB782LV – SLOW REDUCER	0.00	1.34	11.17	0.00	0.00	0.00	0.00	N/A
HB771 – FAST REDUCER	0.00	0.87	7.23	879.98	7.34	293.33	2.45	N/A
HB772 – MEDIUM REDUCER	0.00	0.86	7.15	849.74	7.09	283.25	2.36	N/A
HB773 – SLOW REDUCER	0.00	0.85	7.06	819.49	6.84	273.16	2.28	N/A
HB210LV – 2.1 VOC DTM PRIMER DIRECT TO METAL	62.95	1.45	12.14	193.84	1.62	119.69	1.00	4:1:2