

Safety Data Sheet acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

1 Identification

- **Product identifier**
- **Trade name:** HB521 HYDRABOND FAST ACTIVATOR
- **Article number:** HB521
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
BHG Import Exports Inc.
715 N Central Ave. Suite 213
Glendale CA 91203
United States
- **Information department:** Product safety department
- **Emergency telephone number:**
FOR USA AND CANADA: 1-800 424- 9300
OUTSIDE USA AND CANADA: +1 703 -527- 3887
CHEMTREC CONTRACT 628230

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 3

H226 Flammable liquid and vapor.



GHS08 Health hazard

Sensitization - Respiratory 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Acute Toxicity - Inhalation 4 H332 Harmful if inhaled.

Skin Irritation 2

H315 Causes skin irritation.

Eye Irritation 2A

H319 Causes serious eye irritation.

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

Aquatic Chronic 3

H412 Harmful to aquatic life with long lasting effects.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 2)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: **HB521 HYDRABOND FAST ACTIVATOR**

(Contd. of page 1)

· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** Danger· **Hazard-determining components of labeling:**

xylene
poly(hexamethylene diisocyanate)
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· **Hazard statements**

Flammable liquid and vapor.
Harmful if inhaled.
Causes skin irritation.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
If experiencing respiratory symptoms: Call a poison center/doctor.
Wash contaminated clothing before reuse.
In case of fire: Use CO₂, powder or water spray to extinguish.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**· **NFPA ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: HB521 HYDRABOND FAST ACTIVATOR

(Contd. of page 2)

· HMIS-ratings (scale 0 - 4)

HEALTH	2	Health = *2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable
- **vPvB:** Not applicable

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

1330-20-7	xylene	50-100%
28182-81-2	poly(hexamethylene diisocyanate)	10-25%
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	2.5-10%
123-86-4	n-butyl acetate	≤2.5%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.

(Contd. on page 4)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: **HB521 HYDRABOND FAST ACTIVATOR**

(Contd. of page 3)

- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Prevent seepage into sewage system, workpits and cellars.
Inform respective authorities in case of seepage into water course or sewage system.
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:

1330-20-7	xylene	130 ppm
28182-81-2	poly(hexamethylene diisocyanate)	0.26 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.18 mg/m ³
123-86-4	n-butyl acetate	5 ppm

· PAC-2:

1330-20-7	xylene	920 ppm
28182-81-2	poly(hexamethylene diisocyanate)	2.9 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	1.2 mg/m ³
123-86-4	n-butyl acetate	200 ppm

· PAC-3:

1330-20-7	xylene	2500 ppm
28182-81-2	poly(hexamethylene diisocyanate)	17 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	5.4 mg/m ³
123-86-4	n-butyl acetate	3000 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

(Contd. on page 5)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: HB521 HYDRABOND FAST ACTIVATOR

(Contd. of page 4)

- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

1330-20-7 xylene

PEL	Long-term value: 435 mg/m ³ , 100 ppm
REL	Short-term value: 655 mg/m ³ , 150 ppm Long-term value: 435 mg/m ³ , 100 ppm
TLV	Long-term value: 20 ppm BEI, A4

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

REL	Short-term value: 0.18 mg/m ³ , 0.02 ppm Long-term value: 0.045 mg/m ³ , 0.005 ppm Skin
TLV	Long-term value: 0.045 mg/m ³ , 0.005 ppm

123-86-4 n-butyl acetate

PEL	Long-term value: 710 mg/m ³ , 150 ppm
REL	Short-term value: 950 mg/m ³ , 200 ppm Long-term value: 710 mg/m ³ , 150 ppm
TLV	Short-term value: 712 mg/m ³ , 150 ppm Long-term value: 238 mg/m ³ , 50 ppm

- **Ingredients with biological limit values:**

1330-20-7 xylene

BEI	0.3 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids
-----	--

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

(Contd. on page 6)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: HB521 HYDRABOND FAST ACTIVATOR

(Contd. of page 5)

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:

Liquid

Color:

According to product specification

· **Odor:**

Product specific

· **Odor threshold:**

Not determined

· **pH-value:**

Not determined (pH N/A in solvent coatings)

· **Change in condition**

Melting point/Melting range:

Undetermined

Boiling point/Boiling range:

137-143 °C (278.6-289.4 °F)

· **Flash point:**

27 °C (80.6 °F)

· **Flammability:**

Flammable.

· **Auto igniting:**

500 °C (932 °F)

· **Decomposition temperature:**

Not determined

· **Ignition temperature:**

Product is not selfigniting.

· **Danger of explosion:**

Product is not explosive. However, formation of explosive air/ vapor mixtures are possible.

(Contd. on page 7)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: HB521 HYDRABOND FAST ACTIVATOR

(Contd. of page 6)

· Explosion limits:	
Lower:	1.1 Vol %
Upper:	7 Vol %
· Vapor pressure at 20 °C (68 °F):	
6.7-8.2 hPa (5-6.2 mm Hg)	
· Vapor pressure at 50 °C (122 °F):	
800 hPa (600 mm Hg)	
· Density at 20 °C (68 °F):	
0.9484 g/cm ³ (7.9144 lbs/gal)	
· Relative density	
Not determined	
· Vapor density	
Not determined	
· Evaporation rate	
Not determined	
· Solubility in / Miscibility with Water:	
Fully miscible.	
· Partition coefficient (n-octanol/water):	
Not determined	
· Viscosity:	
Dynamic:	Not determined
Kinematic:	Not determined
· Solvent content:	
Organic solvents:	75.1 %
VOC content:	75.07 %
	663.5 g/l / 5.54 lb/gal
· Solids content:	
30.0 %	
· Other information	
No further relevant information available.	

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

1330-20-7 xylene

Oral	LD50	4,300 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:**
Sensitization possible through inhalation.

(Contd. on page 8)

-USA-

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: HB521 HYDRABOND FAST ACTIVATOR

(Contd. of page 7)

Sensitization possible through skin contact.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

1330-20-7 xylene

3

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Ecotoxicological effects:**

- **Remark:** Harmful to fish

- **Additional ecological information:**

- **General notes:**

Not hazardous for water.

Harmful to aquatic organisms

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable

- **vPvB:** Not applicable

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- **Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- **UN-Number**

- **DOT, IMDG, IATA**

UN1263

(Contd. on page 9)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: HB521 HYDRABOND FAST ACTIVATOR

(Contd. of page 8)

· UN proper shipping name

· DOT

· IMDG, IATA

Paint

PAINT

· Transport hazard class(es)

· DOT



· Class

3 Flammable liquids

· Label

3

· IMDG, IATA



· Class

3 Flammable liquids

· Label

3

· Packing group

· DOT, IMDG, IATA

III

· Environmental hazards:

Not applicable

· Special precautions for user

Warning: Flammable liquids

· Hazard identification number (Kemler code): 30

· EMS Number:

F-E, S-E

· Stowage Category

A

· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable

· Transport/Additional information:

· DOT

· Quantity limitations

On passenger aircraft/rail: 60 L

On cargo aircraft only: 220 L

· IMDG

· Limited quantities (LQ)

5L

· Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· UN "Model Regulation":

UN 1263 PAINT, 3, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

(Contd. on page 10)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: **HB521 HYDRABOND FAST ACTIVATOR**

(Contd. of page 9)

· **Sara**· **Section 355 (extremely hazardous substances):**

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· **Section 313 (Specific toxic chemical listings):**

1330-20-7 xylene

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

1330-20-7 xylene

· **Proposition 65**· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**· **EPA (Environmental Protection Agency)**

1330-20-7 xylene

I

· **TLV (Threshold Limit Value)**

1330-20-7 xylene

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** Danger· **Hazard-determining components of labeling:**

xylene

poly(hexamethylene diisocyanate)

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· **Hazard statements**

Flammable liquid and vapor.

Harmful if inhaled.

Causes skin irritation.

Causes serious eye irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

(Contd. on page 11)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: HB521 HYDRABOND FAST ACTIVATOR

(Contd. of page 10)

*Harmful to aquatic life with long lasting effects.***Precautionary statements***Keep away from heat/sparks/open flames/hot surfaces. - No smoking.**Keep container tightly closed.**Ground/bond container and receiving equipment.**Use explosion-proof electrical/ventilating/lighting/equipment.**Use only non-sparking tools.**Take precautionary measures against static discharge.**Avoid breathing dust/fume/gas/mist/vapors/spray**Wash thoroughly after handling.**Use only outdoors or in a well-ventilated area.**Contaminated work clothing must not be allowed out of the workplace.**Avoid release to the environment.**Wear protective gloves/protective clothing/eye protection/face protection.**[In case of inadequate ventilation] wear respiratory protection.**If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.**IF INHALED: Remove person to fresh air and keep comfortable for breathing.**If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.**Call a poison center/doctor if you feel unwell.**Specific treatment (see on this label).**Take off contaminated clothing and wash it before reuse.**If skin irritation or rash occurs: Get medical advice/attention.**If eye irritation persists: Get medical advice/attention.**If experiencing respiratory symptoms: Call a poison center/doctor.**Wash contaminated clothing before reuse.**In case of fire: Use CO2, powder or water spray to extinguish.**Store in a well-ventilated place. Keep cool.**Dispose of contents/container in accordance with local/regional/national/international regulations.**Chemical safety assessment: A Chemical Safety Assessment has not been carried out.*

16 Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.**Department issuing SDS: Environment protection department.**Contact: Product Safety Dept.**Date of preparation / last revision 03/18/2026 / 2***Abbreviations and acronyms:***IMDG: International Maritime Code for Dangerous Goods**DOT: US Department of Transportation**IATA: International Air Transport Association**EINECS: European Inventory of Existing Commercial Chemical Substances**ELINCS: European List of Notified Chemical Substances**CAS: Chemical Abstracts Service (division of the American Chemical Society)**NFPA: National Fire Protection Association (USA)**HMIS: Hazardous Materials Identification System (USA)**VOC: Volatile Organic Compounds (USA, EU)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative**NIOSH: National Institute for Occupational Safety**OSHA: Occupational Safety & Health**TLV: Threshold Limit Value**PEL: Permissible Exposure Limit**REL: Recommended Exposure Limit*

(Contd. on page 12)

Safety Data Sheet

acc. to OSHA HCS

Printing date 03/18/2026

Reviewed on 03/18/2026

Trade name: HB521 HYDRABOND FAST ACTIVATOR

(Contd. of page 11)

*BEI: Biological Exposure Limit**Flammable Liquids 3: Flammable liquids – Category 3**Acute Toxicity - Inhalation 4: Acute toxicity – Category 4**Skin Irritation 2: Skin corrosion/irritation – Category 2**Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A**Sensitization - Respiratory 1: Respiratory sensitisation – Category 1**Sensitization - Skin 1: Skin sensitisation – Category 1**Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3**** Data compared to the previous version altered.**

USA